## CHARACTERISTICS

- DUAL PUMP MODULES AS STANDARD FOR MAXIMUM UPTIME AND REDUNDANCY.
- QUICK SWAP PUMP MODULES MEAN ZERO DOWNTIME AND DISRUPTION TO PIPE-WORK DURING PUMP MAINTENANCE.
- HIGH OUTPUT AND PRESSURE MAKE LARGE EXTENDED SYSTEMS POSSIBLE: - 400cm3/min (24cu. in)
  - 2x200 cm3/min Modules - 400 Bar (5880 psi)
- ELECTRICAL DUAL LINE INVERTER INTEGRATES DIRECTLY ONTO OUTLET.
- MINIMUM LEVEL CAPACITANCE SWITCH AND VISUAL MAXIMUM LEVEL AS STANDARD.
- HANDLES-GREASE NLGI 2.
- SUPPLIED ON A FIXING PALLET AS STANDARD FOR EASE OF TRANSPORTATION-AND INSTALLATION.

## APPLICATIONS

 A HIGH PERFORMANCE PUMP SOLUTION FOR HEAVY DUTY APPLICATIONS IN DEMANDING ENVIRONMENTS SUCH AS THE PULP & PAPER AND STEEL INDUSTRY.

> Dropsa SUMO Pump system is protected by worldwide Patents.

### ELECTRIC PUMP SOLUTION SUMO

#### THE FLEXIBLE HIGH PERFORMANCE HEAVY DUTY

#### DUAL PUMPING MODULE

A generous 400 cm<sup>3</sup>/min flow, is provided by twin 200cm<sup>3</sup>/min pump modules installed in tandem configuration providing up to 400bar (5880 psi).

The twin pump module provides redundancy for high uptime – it allows the system to continue working even if one pump module becomes ineffective.

Sumo pump is suitable for large single line or dual line systems.

#### INSTRUMENTATION MODULES

Sophisticated add on instrumentation modules and options means even complex requirements can be met with off-the-shelf standard product.

#### QUICK SWAP SYSTEM

BOTH *Pumping Modules* can be quickly replaced from the front mounting of the pump. No pipe work needs to be disrupted meaning near-zero downtime during maintenance.

#### DUAL LINE OR SINGLE LINE IS EASY

The outlet plate fixing system has both Pressure and Return ports. The outlets are directly compatible with Dropsa's electrical or pneumatic line inverters (including Modular version).

## SUMO TROLLEY MOUNTED

Sumo Pump trolley mounted 30 Kg metal reservoir; the system is complete of electrical equipment who allows engine control when the pressures exceed those previewed or in case of operation anomalies of distribution of the lubricating (gun with control valve).



SUMOPUMP



# SUMO TRANSPARENT RESERVOIR VERSION

Sumo Pump 80 Kg with transparent reservoir made of polyethylene for special applications.





#### **ADVANTAGES:**

ADJUSTABLE PUMP ELEMENT: AVAILABLE AS OPTIONAL.

**REDUCED INVESTMENT**: WITH DUAL PUMPING MODULES, THE SYSTEM CAN CONTINUE EVEN IF ONE PUMP MODULE BECOMES INEFFECTIVE PROVIDING REDUNDANCY AND REDUCING NEED FOR A COMPLETE SECOND STANDBY PUMP.

**FAST MAINTENANCE**: QUICK SWAP PUMP MODULES CAN BE REPLACED IN SECONDS. PIPE WORK UNTOUCHED MEANS LESS CHANCES OF CONTAMINATION

**COMPACT MODULAR DESIGN:** ELIMINATES EXTERNAL PIPING OF COMPONENTS.



#### **TECHNICAL INFORMATIONS**

| TECHNICAL CHARACTERISTICS  |  |  |
|--|--|--|
| Max pressure   | 5880 psi (400 bar)                               |  |
| Autput Flow Delivery 400 cm <sup>3</sup> / min (24 cu. in/min) total (standard)   200 cm <sup>3</sup> (12 cu. in) single pumping |  |  |
| Operating Temperature  | - 5° C to + 50° C (-4° to +122° F)               |  |
| Operating Humidity   | 90% max  |  |
| Protection grade IP 55   |  |  |
| Viscosity at operating temperature   | Mineral oil lubricants Min. 32 cSt max. 1000 cSt |  |
| viscosity at operating temperature   | Grease lubricants NGLI 2 Max.                    |  |

#### DIMENSIONS



| DIMENSIONISMM (INCHES)        |   |  |  |
|-------------------------------|---|--|--|
| Α                             | 1020 (40.15), reservoir 30 kg   |  |  |
| ^                             | 1350 (53.14), reservoir 100 kg  |  |  |
| В                             | 615 (24.21), reservoir 30-100 kg  |  |  |
| С                             | 460 (18.11), reservoir 30-100 kg  |  |  |
| STANDARD EQUIPMENT            |   |  |  |
| Electric Motor                | Three phase 0.75kW,<br>Protection Grade<br>IP55 class B<br>Voltage: 230-400 Volt 50 Hz<br>280-480Volt 60 Hz<br>S1 Continuous Duty |  |  |
| Reservoir                     | 30 kg (66lb) or 100 kg (220 lb)   |  |  |
| Level Indicator               | Low Level LASER level 24V cc Out NO e NC (1 threshold)<br>Visual maximum level  |  |  |
| Adjustable<br>By-Pass         | 0-400 bar (0 – 5800 psi)<br>300 Bar (4410 psi) standard setting   |  |  |
| Electrical Inverter<br>Module | 24V DC Inverter for pump outlet<br>110V AC 50/60Hz Inverter for pump outlet<br>230V AC 50/60HZ Inverter for pump outlet           |  |  |
| Filling                       | Filling valve with filter   |  |  |
| Pressure gauge                | 0-1000 bar (0-14700 psi) Front mounted  |  |  |



#### **DUAL LINE SYSTEM**

Sumo Pump is ideal for those applications that use Single and Dual Line. 400cm<sup>3</sup> (2x200cm3) pump modules installed in tandem configuration provide 400bar (5880 psi) and redundancy.

This allows the system to continue working even if one pump module becomes ineffective.

Sumo pump is suitable for large single line or dual line systems.

#### SIMPLE AND RELIABLE PARTICULARLY IN HARSH ENVIRONMENTAL

Lubrication systems engineered with the Dual Line System are generally used on large scale machinery and in harsh operating conditions to lubricate multiple points on large machines. The system can grow to a very complex one with a length that often can exceed 60 meters. The large section of pump packages together with many custom design options allows any lubrication system to be developed reliably and cost-effectively.

#### **ADVANTAGES:**

- Can be used at high pressures (400 Bar / 5880 psi)
- Easy Expansion or modification of the system
- Modular Elements (using the modular dual-line system) allows the element to be changed quickly and without disconnecting pipe work.
- In the event of a blocked point or element, the remainder of the lubrication system continues to operate normally.

#### **TYPICAL APPLICATIONS:**

- Paper Machines
- Steel Plants
- Cement Works
- Large Cranes and Loading Equipment

#### **APPLICATION EXAPLES**

The Sumo Pump can be incorporated into many custom applications, as shown below:



SUMO Pump semi-transparent reservoir with end of line pressure switches and control panel in a stainless box installed on the standard pallet



SUMO 100kg Pump with custom yellow coating assembled on a custom Stainless 316 Skid assembly incorporating a PLC control system Manual back up pump and electric barrel pump for filling



SUMO ATEX Stainless 316 version with Ex d motor Reservoir.



#### **ORDERING INFORMATION**

| VERSIONS             |   |   |         | Q.TY |
|----------------------|---|---|---------|------|
|                      | GREASE PUMP 30 kg   | 0 | 2477000 |      |
|                      | GREASE PUMP 100 kg  | 0 | 2477001 |      |
| SUMO STANDARD        | OIL PUMP 30 kg  | 0 | 2477050 |      |
|                      | OIL PUMP 100 kg   | 0 | 2477051 |      |
| SPECIAL VERSIONS     | Pompa grasso serbatoio trasparente 80Kg (176 lb) invertitore a 24V<br>DC                              | 0 | 2477100 |      |
| SUMO ATEX            | SUMO ATEX Pump in Stainless Steel 316 (For thecnical<br>characteristics refer to C2137II manual pump) | 0 | 2477201 |      |
| TROLLEY MOUNTED PUMP | Sumo Pump 30 Kg sheet metal reservoir   | 0 | 1525212 |      |

| OPTIONAL   |   |   |           | Q.TY |
|--|---|---|-----------|------|
| Transparent reservoir  | Reservoir, including the tank (PN# 0295056) and all accessories required for use (flanges, screws, nuts, seals) | 0 | 0295210   |      |
| Pumping element  | Reserve pumping module 200cm3/min (24 cu. in)   | 0 | 0295040C* |      |
| modules  | Closure cap for fixed delivery pumping element  | 0 | 0295024   |      |
|  | Min/max oil level float kit 30 Kg (66lb)  | 0 | 0295150   |      |
| Oil conversion   | Min/max oil level float kit 100 Kg (220lb)  | 0 | 0295160   |      |
|  | Filling cap with filter   | 0 | 3130138   |      |
| Terminal Box bracket   | Bracket for installing a terminal wiring box onto the base pallet   | 0 | 3044455   |      |
| Terminal   | Terminal box  | 0 | 0291655   |      |
| Electrical control box<br>Bracket  | Bracket for installing a control box onto the base pallet   | 0 | 3044456   |      |
| Metal pallet   | Metal Pallet used as the base of the packaging and also for installation of the pump                            | 0 | 0043446   |      |
| With the second second state of the second sta | ith aumaina 02000000  |   |           |      |

| * Interchangeable with pumping 0296080C |
|---|
|---|

|             | Maximum mechanical level kit 30-100 kg (grease)                            | 0          | 0295100 |
|-------------|--|------------|---------|
| SPARE PARTS | Laser probe assembly 30÷100 Kg - 24V cc Out NO e NC (1 threshold)          | 0          | 0295131 |
| SPARL PARTS | Laser level kit 24V cc Out 4÷20mA/2 NO (4 thresholds) - 30 kg - VARIANT 2  | $\bigcirc$ | 0295130 |
|             | Laser level kit 24V cc Out 4÷20mA/2 NO (4 thresholds) - 100 kg - VARIANT 3 | $\cup$     |         |
|             | Minimum level kit (250V AC) 30 kg (grease)                                 | 0          | 0295121 |
|             | Minimum level kit (250V AC) 100 kg (grease)                                | 0          | 0295122 |
|             | Ultrasound level kit 30 kg - VARIANT 5                                     | $\cap$     | 0295140 |
|             | Ultrasound level kit 100 kg - VARIANT 6                                    | $\cup$     | 0100110 |
|             | Maximum and minimum float level kit 30 kg (oil)                            | 0          | 0295150 |
|             | Maximum and minimum float level kit 100 kg (oil)                           | 0          | 0295160 |
|             | Grease loading filter  | $\bigcirc$ | 0295009 |
|             | By-pass  | 0          | 0234815 |
|             | Tank flange gasket   | 0          | 3190487 |
|             | Manifold gasket (pump body)  | 0          | 0018863 |
|             | Manifold gasket (pumping)  | 0          | 3190489 |
|             | 295009 Filter gasket   | 0          | 3190487 |
|             | Filter cover gasket  | 0          | 0061135 |
|             | Wormskrew assembly cover gasket  | 0          | 3190488 |
|             | Body-pump reservoir gasket   | 0          | 3190485 |
|             | Helicoidal gear assembly   | 0          | 0295020 |
|             | Wormskrew assembly   | 0          | 0295010 |
|             |  |            |         |

Info Distributore:

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SUMO PUMP

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Dropsa products can be purchased from Dropsa subsidiary and Dropsa sales representatives, visit <u>www.dropsa.com/contact</u> or contact us <u>sales@dropsa.com</u>